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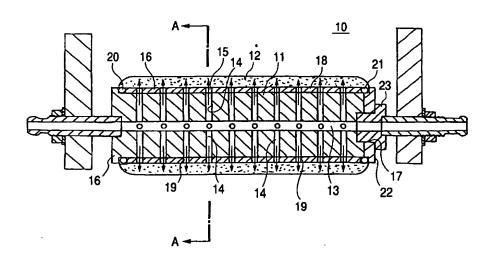
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[Continued on next page]

(54) Title: PRESSURE FED COATING ROLLER, ROLLER COATING DEVICE, AUTOMATED CO ATING APPARATUS US-ING THIS DEVICE



(57) Abstract: An object of the present invention is to provide a coating device of the roller type which reduces a waste of coating material and distributes the coating material uniformly to the roller brush. The coating device includes a solid cylindrical body (11) being solid except an axial center hole (13), and radial holes (14) radially extended from a plurality of positions of the axial center hole (11), a roller brush (12) applied to the outer periphery of the solid cylindrical body (11), coating-material press feeding pipes (24) connected to both ends of the axial center hole (13) of the solid cylindrical body (11), and an arm part (31) for supporting the solid cylindrical body (11) at both ends of the solid cylindrical body (11). Those components are entirely supported by a turnable support mechanism (40) and a vertically movable support mechanism (50).



SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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## INTERNATIONAL SEARCH REPORT

nal Application No PCT/JP 03

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B05C17/03 B05C17/02

B05D1/28

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

 $\begin{array}{ll} \mbox{Minimum documentation searched} & \mbox{(classification system followed by classification symbols)} \\ \mbox{IPC 7} & \mbox{B05C} & \mbox{B05D} \end{array}$ 

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

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Y		4
Υ .	EP 0 241 370 A (TILLEKE RAMY S GOONE) 14 October 1987 (1987-10-14) column 3, line 57 -column 4, line 28	4
	<b>-/</b>	

X Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
"A" document defining the general state of the art which is not considered to be of particular relevance  "E" earlier document but published on or after the International filling date  "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  "O" document referring to an oral disclosure, use, exhibition or other means  "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention  "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to Involve an inventive step when the document is taken alone  "Y" document of particular relevance; the claimed invention cannot be considered to Involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.  "&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
6 January 2004	2 8 JAN 2004
Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL – 2280 HV Rijswijk  Tel. (+31–70) 340–2040, Tx. 31 651 epo nl,  Fax: (+31–70) 340–3016	Authorized officer  Juguet, J

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PCT/JP 03 127

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	ation) DOCUMENTS CONSIDERED TO BE RELEVANT		<u> </u>
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<b>A</b> .	US 3 776 645 A (WALKER H) 4 December 1973 (1973-12-04) column 4, line 29 - line 36; figures 10-12		2,5
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# INTERNATIONAL' SEARCH REPORT

PCT/JP 03/07427

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.:     because they relate to subject matter not required to be searched by this Authority, namely:
<ol> <li>Claims Nos.:         because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:     </li> </ol>
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
see additional sheet
1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report Is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest.
X No protest accompanied the payment of additional search fees.

#### FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claim: 134

Pressure fed roller with a core having an axial bore and a plurality of radial channels extending from this axial bore

2. Claim: 2

Pressure fed roller comprising a plurality of rollers elastically pulled to eachother

3. Claims: 5-15

Roller coating device for curved surfaces having supporting arm which can be pivoted in a vertical plane parallel to the axis of the roller.

4. Claims: 16-20

Coating method of a rectangular area in which a roller coats a plurality of adjacent parallel areas. In first step areas near three edges of the rectangular area are not coated, then finally the roller is passed on these areas, the discharge of coating material being stopped.

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Information tent family members

Intermonal Application No
PCT/JP 0 /427

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